Dry Cleaning Presses
Clear Buck "F" Series

472FA/482FA/47WFA Leggers

422FR/FL & 462FR/FL Utilities



Model 462FR Utility



Model 472FA Legger

- Presses available as Hot Heads
- Multiple buck sizes and configurations to choose from
- Patented controls allow head closing with either hand
- Electrical power cord provided for simplified installation
- Optional Integrated Vacuum - 120 or 230 volt single phase
- Adjustable foot switch plate to accommodate operator fatigue mat
- Easily accessible pressure selector switch allows a firm or soft press
- Options include Iron Tray, Sleeve Board, Water Spray, Timer on Utilities

Forenta's Clear Buck Press, with its unique 'disappearing' head, provides superb garment visibility, ease of dressing and the ability to be used as a steam/vacuum/ironing board. With its many updated features, this time-tested classic is one of the most versatile presses in the industry.

www.forentausa.com
Tel: 423-586-5370 • Email: info@forentausa.com

Made in USA

"F" SERIES SPECIFICATIONS

Electrical connection without optional built-in vacuum:

- 100-240 VAC single-phase, 50/60 Hz, 0.5 amp
- IEC 60320 C13 socket for press controls

Steam connections:

- 1/2 NPT for supply and condensate
- 75-85 psi (0.52-0.59 MPa)
- Steam consumption at 80 psi(0.55 MPa):
- 1 BHP (34.5 lb/hr)(15.6 kg/hr) (Utility presses)

Compressed air connection:

- 3/8 NPT
- Recommended Air Pressure: 80 psi (0.55 MPa).
- Free air/cycle at 80 psi (0.55 MPa): 0.5 cubic feet (13.5 liters)

Vacuum connection (Central):

- 1-1/4 NPT
- 20-30 inches of water (50-75 millibar)
- 75 cubic feet/minute (127 cubic meters/hour)

Press electrical connection with optional 120 volt vacuum:

- 110-120 VAC single-phase, 60 Hz, 8.4 amps, (UL motor)
- IEC 60320 C13 socket for press controls and blower

Press electrical connection with optional 220 volt vacuum:

- 220 VAC single-phase, 60 Hz, 4.3 amps, (UL motor)
- IEC 60320 C13 socket for press controls and blower

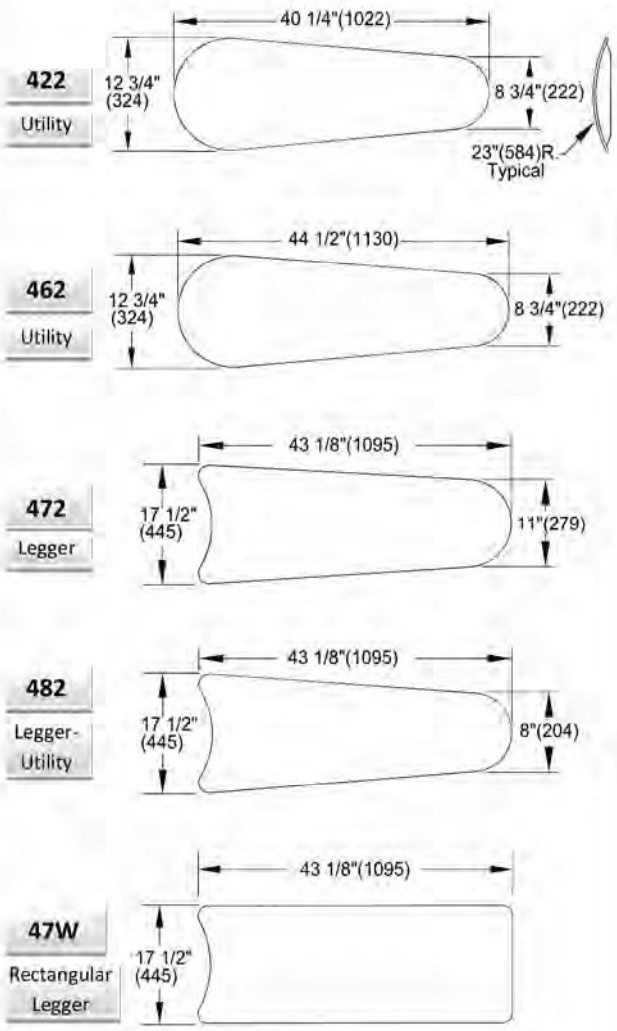
Optional hand iron electrical connection (external wiring, not part of press internal wiring):

- 115 VAC or 230 VAC single-phase, 50/60 Hz
- Conduit connection
- 800 watts
- Approximate hourly consumption: 0.5 KWH

Optional water spray cold water connection:

- 1/4 NPT
- 40-80 psi (0.3-0.55 MPa)
- 1 gallon/minute (3.8 liter/minute)

BUCK DIMENSIONS (unpadded)



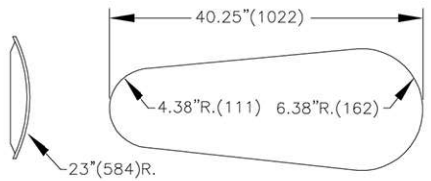
Optional Attachment Kits

Optional Attachment Kits	422FR / 462FR (Small end right)	422FL / 462FL (Small end left)	472FA / 482FA (Small end right)	47WFA (Rectangular)
K-687-1 Steam/Electric Iron Attachment, 115 Volt	•		•	•
K-687-2 Steam/Electric Iron Attachment, 230 Volt	•		•	•
K-688-1 Steam/Electric Iron Attachment, 115 Volt		•		
K-688-2 Steam/Electric Iron Attachment, 230 Volt		•		
K-685 All-Steam Iron Attachment	•		•	•
K-686 All-Steam Iron Attachment		•		
K-198 Sleeve Board	•	•	•	•
K-703 Water Spray	•	•	•	•
K-690 Timer Kit	•	•		
K-691-1 Integrated Vacuum, 120 Volt, 1 Ph.	•		•	•
K-691-2 Integrated Vacuum, 220 Volt, 1 Ph.	•		•	•
K-692-1 Integrated Vacuum, 120 Volt, 1 Ph.		•		
K-692-2 Integrated Vacuum, 220 Volt, 1 Ph.		•		

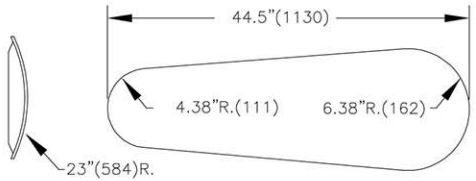
Models: 422FL & 462FL

Electrical Requirements			
Voltage: 100-240VAC, 1PH, 50/60Hz, 0.35-0.19 Amps			
Electrical Requirements with optional Built-in Vacuum			
Voltage: 110-120VAC, 1PH, 60Hz, 8.4 Amps Voltage: 220VAC, 1PH, 60Hz, 4.3 Amps			
Steam , Air , Vacuum & Water Requirements			
Steam Inlet		NPT	1/2"
Steam Outlet		NPT	1/2"
Rec. steam pressure		PSIG MPa	75-85 0.52-0.59
Steam consumption @ 80psig(552 kPa)		BHP kg/hr lb/hr	1 15.6 34.5
Compressed air		NPT	3/8"
Air consumption	free air/cycle at 80psig free air/cycle at 0.55MPa		0.32 FT ^{3} 9 liters
Rec. air pressure		PSIG MPa	80 0.55
Vacuum Connection		NPT	1 1/4"
Water Inlet (for optional water spray)		NPT	1/4"
Weight (crated)			
Shipping		lbs kg	720 326

BUCK DIMENSIONS (unpadded)



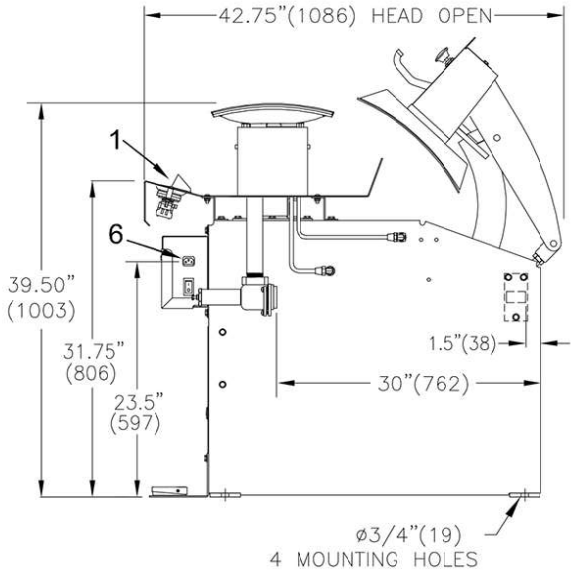
422FL



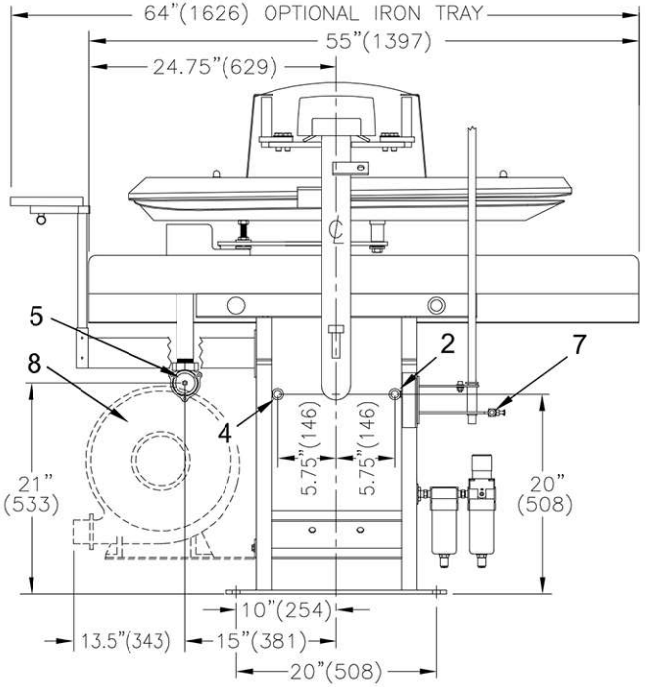
462FL

Detail Line Drawing (millimeters shown in parentheses)

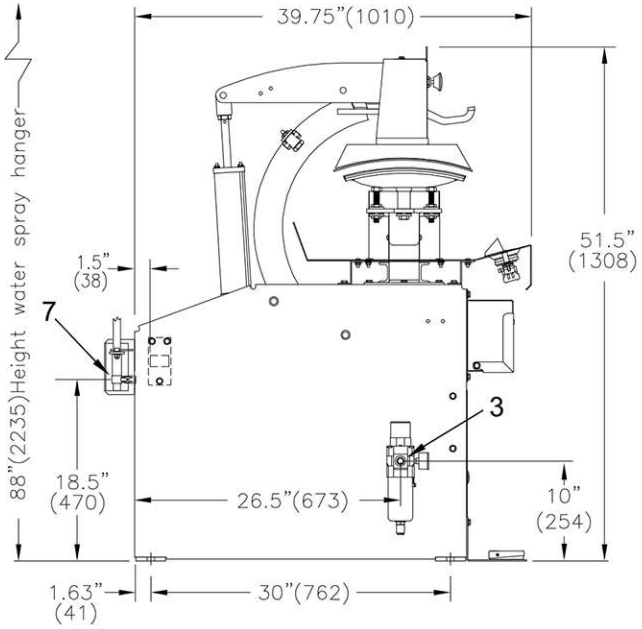
1 - Control Push Buttons
2 - Steam Inlet connection
3 - Air connection
4 - Steam Outlet connection
5 - Vacuum Connection
6 - Electrical Connection (7'6" ~ 3 Prong Electrical Cord)
7 - Water Connection (For optional water spray)
8 - Optional Built-in Vacuum



RIGHT SIDE VIEW



REAR VIEW



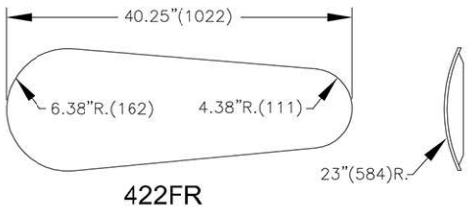
LEFT SIDE VIEW

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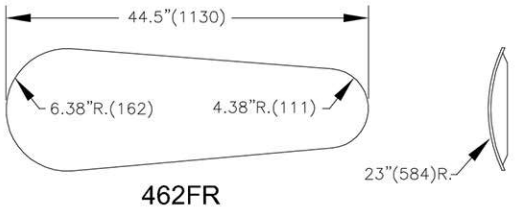
Models: 422FR, 462FR

Electrical Requirements			
Voltage: 100-240VAC, 1PH, 50/60Hz, 0.35-0.19 Amps			
Electrical Requirements with optional Built-in Vacuum			
Voltage: 110-120VAC, 1PH, 60Hz, 8.4 Amps Voltage: 220VAC, 1PH, 60Hz, 4.3 Amps			
Steam , Air , Vacuum & Water Requirements			
Steam Inlet		NPT	1/2"
Steam Outlet		NPT	1/2"
Rec. steam pressure		PSIG MPa	75-85 0.52-0.59
Steam consumption @ 80psig(552 kPa)		BHP kg/hr lb/hr	1 15.6 34.5
Compressed air		NPT	3/8"
Air consumption	free air/cycle at 80psig free air/cycle at 0.55MPa		0.32 FT 3 9 liters
Rec. air pressure		PSIG MPa	80 0.55
Vacuum Connection		NPT	1 1/4"
Water Inlet (for optional water spray)		NPT	1/4"
Weight (crated)			
Shipping		lbs kg	720 326

BUCK DIMENSIONS (unpadded)



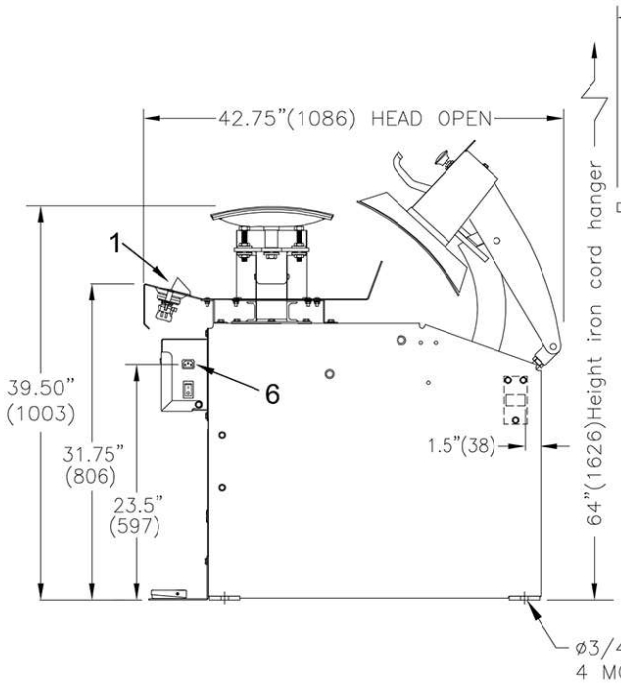
422FR



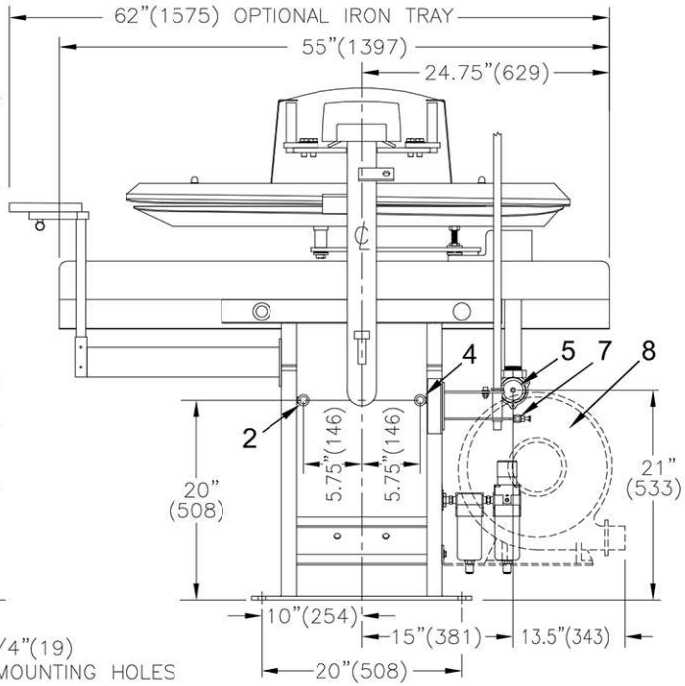
462FR

Detail Line Drawing (millimeters shown in parentheses)

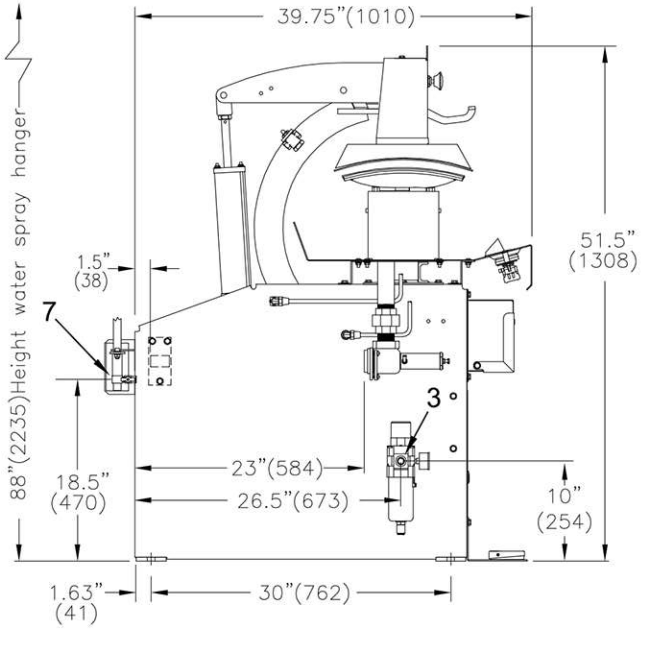
1 - Control Push Buttons
2 - Steam Inlet connection
3 - Air connection
4 - Steam Outlet connection
5 - Vacuum Connection
6 - Electrical Connection (7'6" ~ 3 Prong Electrical Cord)
7 - Water Connection (For optional water spray)
8 - Optional Built-in Vacuum



RIGHT SIDE VIEW



REAR VIEW



LEFT SIDE VIEW

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Models: 472FA, 47WFA & 482FA

Electrical Requirements

Voltage: 100-240VAC, 1PH, 50/60Hz, 0.35-0.19 Amps

Electrical Requirements with optional Built-in Vacuum

Voltage: 110-120VAC, 1PH, 60Hz, 8.4 Amps
Voltage: 220VAC, 1PH, 60Hz, 4.3 Amps

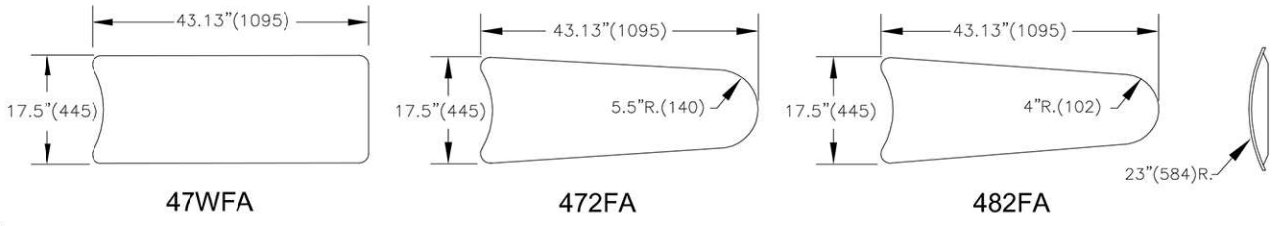
Steam , Air , Vacuum & Water Requirements

Steam Inlet		NPT	1/2"
Steam Outlet		NPT	1/2"
Rec. steam pressure		PSIG	75-85
		MPa	0.52-0.59
Steam consumption @ 80psig(552 kPa)		BHP	1.5
		kg/hr	23.5
		lb/hr	51.8
Compressed air		NPT	3/8"
Air consumption	free air/cycle at 80psig		0.32 FT^3
	free air/cycle at 0.55MPa		9 liters
Rec. air pressure		PSIG	80
		MPa	0.55
Vacuum Connection		NPT	1 1/4"
Water Inlet (for optional water spray)		NPT	1/4"

Weight (crated)

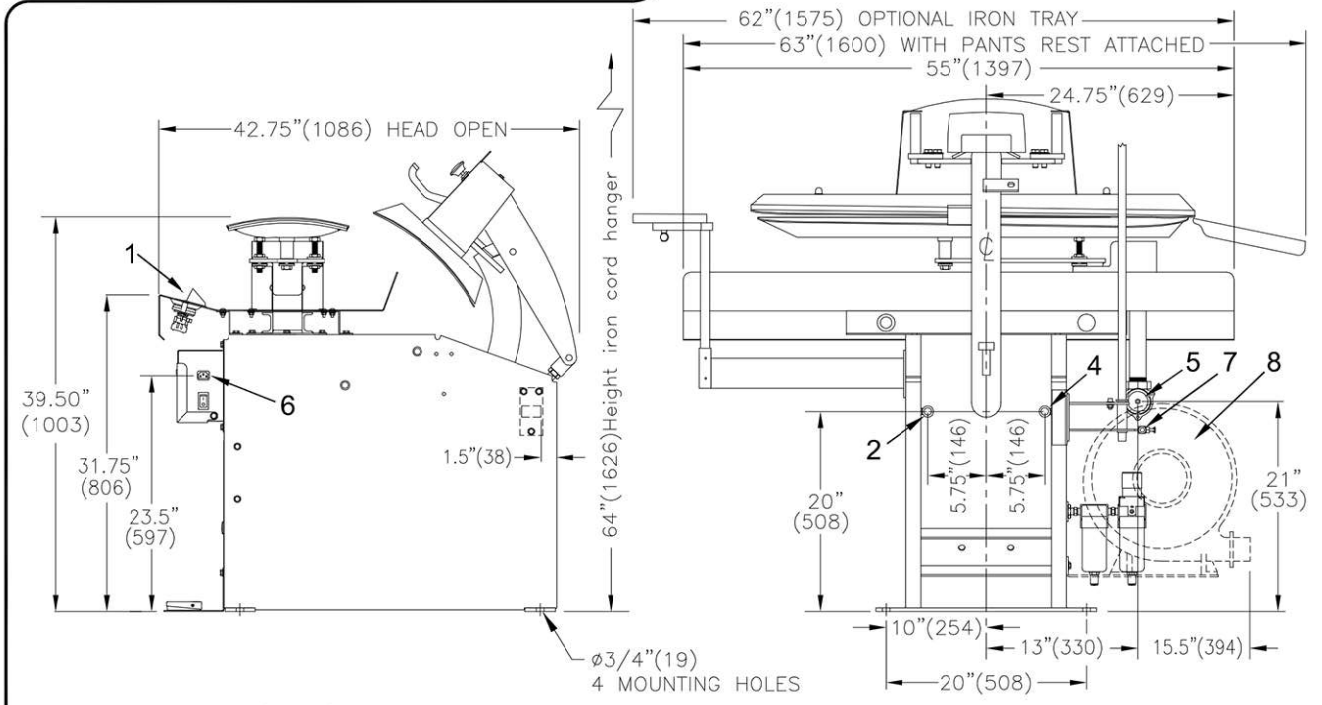
Shipping	lbs	740
	kg	335

BUCK DIMENSIONS (unpadded)



Detail Line Drawing (millimeters shown in parentheses)

1 - Control Push Buttons
2 - Steam Inlet connection
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4 - Steam Outlet connection
5 - Vacuum Connection
6 - Electrical Connection (7'6" ~ 3 Prong Electrical Cord)
7 - Water Connection (For optional water spray)
8 - Optional Built-in Vacuum



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